Declaration and Power of Attorney For Patent Application

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am an original, first and joint inventor of the subject matter which is claimed and for which a patent is sought on the invention entitled Conveyor With Cogged Belt and Roller Support Rail (Attorney Docket No. 016276-9079 (4966 IR-BK)), the specification of which was filed with our authority, on July 22, 2003, as International Application No. PCT/US03/22737.

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims referred to above.

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, §1.56.

As a named inventor, I hereby appoint the following registered practitioners associated with the customer number identified below to prosecute this application and transact all business in the Patent and Trademark Office connected therewith; and request that the Office direct all communications in or pertaining to this application to:

Customer Number

23409

I hereby claim priority benefit under Title 35, United States Code, §119 of the provisional U.S. patent application listed below:

Application Serial No. 60/397.864

Filing Date 22 July 2002

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Full name of first joint inventor: Leonard E. Speers						
Inventor's signature:	Fayetteville, FA USA 150 North Blackberry Lane Fayetteville, PA 17222	Date:	10/24/05			
Full name of second joint inventor: Sergio Olguin						
Inventor's signature: Residence: Citizenship: Post Office Address:	Euless, TX USA 101 E. Huitt Lane Euless, TX 76040	Date:				
Full name of third joint inventor: Larry Sliker						
Inventor's signature:/ Residence: Citizenship: Post Office Address:			102605			
Full name of fourth joint	inventor: Benjamin Huisman					
Inventor's signature: Residence: Citizenship: Post Office Address:	Eaton Rapids, MI USA 710 Hall Street Eaton Rapids, MI 48827-14	Date:				

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Full name of first joint i	nventor: Leonard E. Speers			
Inventor's signature:		Date:		
Residence:	Fayetteville, PA			
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Post Office Address:	150 North Blackberry Lane Fayetteville, PA 17222			
Full name of second join	nt inventor: Sergio Olguin			
Inventor's signature:		Date:		
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Full name of third joint	inventor: Larry Sliker			
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Full name of fourth join	t inventor: Benjamin Huisman			
	Benjamen Durama	Date:	10/3/05	
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